



AC-23 MOLD COAT MIXING INSTRUCTIONS

AC-23 is a premixed, natural cork powder mold release aid. All that is necessary is to add water and mix thoroughly.

Step 1 – Shake the 1 pound sack of premixed AC23.

Step 2 – Add 6 quarts 160°F-180°F (81°C) water to a clean 12 quart bucket.

Step 3 – **Slowly** add the contents of 1 sack premixed AC23 to the water while mixing at medium speed. Use a mixer on a stand to ensure consistency in the final product. Mix at this speed for 30 minutes.

Caution: Mixing too fast will create heat buildup. This will increase viscosity, which will make it more difficult to evenly apply mold coat.

Caution: Be certain AC23 is thoroughly dissolved before spraying. If it is too thick, add up to 1 quart hot water.

Caution: Strain mix as you pour it into the spray gun. A good spray gun should be used at 65 lbs.-80 lbs. air pressure.

SPECIAL NOTES:

Mix only sufficient quantities for one shift. Store premixed cork powder sacks in a cool dry area. Rotate stock.

Should you have any questions regarding the use of this product, please contact your AC-23 distributor and you will be put in touch with Zandur technical support.